

5/20
DART AEROSPACE LTD

Work Order:

23016

11

Description: Frame Weldment

Part Number:

D3330-041

Dwg: D3330 Rev. A

PAGE 1

Qty:

15

RF 05.01.14

Page 1 of 1

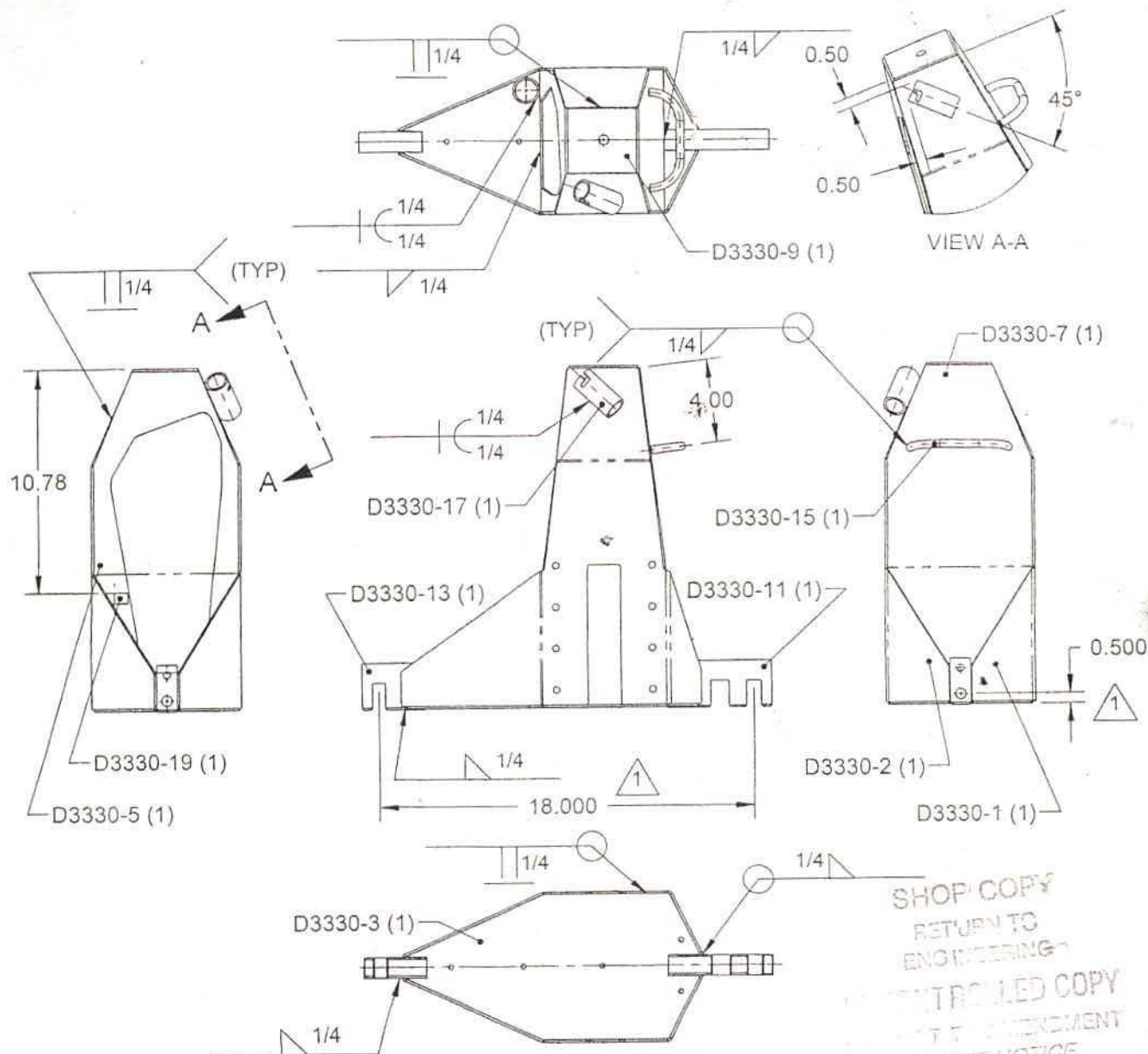
Step	Location	Procedure	By	Date	Qty																																																
1	DC	Issue Traveler	PL	04.04.15	15																																																
2	MFA	Assemble and Weld as per Dwg Dwg D3330 using D3330-041T1 Pick: <table><tr><th>Qty</th><th>Part Number</th><th>Description</th><th>Batch</th></tr><tr><td>1</td><td>D3330-1</td><td>Panel</td><td>B23043</td></tr><tr><td>1</td><td>D3330-2</td><td>Panel</td><td>B23049</td></tr><tr><td>1</td><td>D3330-3</td><td>Panel</td><td>B23050</td></tr><tr><td>1</td><td>D3330-5</td><td>Panel</td><td>B23051</td></tr><tr><td>1</td><td>D3330-7</td><td>Panel</td><td>B23052</td></tr><tr><td>1</td><td>D3330-9</td><td>Panel</td><td>B23053</td></tr><tr><td>1</td><td>D3330-11</td><td>Long Pin Bracket</td><td>B23045 B23590</td></tr><tr><td>1</td><td>D3330-13</td><td>Short Pin Bracket</td><td>B23044</td></tr><tr><td>1</td><td>D3330-15</td><td>Handle</td><td>B23046</td></tr><tr><td>1</td><td>D3330-17</td><td>Handle Socket</td><td>B22262</td></tr><tr><td>1</td><td>D3330-19</td><td>Handle Rim</td><td>B22263 B23048</td></tr></table> Identify as D3330-041	Qty	Part Number	Description	Batch	1	D3330-1	Panel	B23043	1	D3330-2	Panel	B23049	1	D3330-3	Panel	B23050	1	D3330-5	Panel	B23051	1	D3330-7	Panel	B23052	1	D3330-9	Panel	B23053	1	D3330-11	Long Pin Bracket	B23045 B23590	1	D3330-13	Short Pin Bracket	B23044	1	D3330-15	Handle	B23046	1	D3330-17	Handle Socket	B22262	1	D3330-19	Handle Rim	B22263 B23048			
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3	QC5	Inspect work to Step 2	PL	05.06.21	1																																																
4	FP	Powder Coat Fire Red (Ref: 4.3.5.10) as per QSI 005 4.3	PL	05.12.19	1																																																
5	QC3	Inspect Powder Coat	CL	06/02/10	1																																																
6	ST	Identify and Stock	PL	06.02.13	1																																																
7	AC	Cost/Part: _____	SUR	06.02.14	1																																																
8	DC	Close W/O Inspect Level 21	PL	06/02/14	1																																																
Rev	Date	Change	Revised By	Approved																																																	
A	05.01.13	New Issue	KJ/JLM																																																		

RELEASED
05/05/01.17



DESIGN 13	DRAWN BY 13	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED RF	APPROVED	DRAWING NO. D3330	REV. B SHEET 1 OF 9
DATE 05.02.26		TITLE FRAME WELDMENT	SCALE 1:8
A	04.12.16	NEW ISSUE	
B	05.02.26	REDESIGN	

PRELIMINARY ISSUE



D3330-041 FRAME WELDMENT

NOTES:

- 1) POSITION PARTS AS PER JIG D3330-041T1
- 2) WELD PER QSI 004
- 3) FINISH: POWDER COAT PAINT FIRE RED (4.3.5.10) PER DART QSI 005 4.3
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES
- 6) BREAK ALL SHARP EDGES 0.010 TO 0.020

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WORK ORDER
NO. 23016